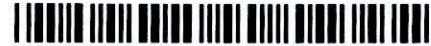




Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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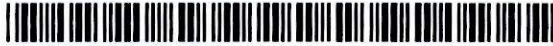
**D130-700-021**  
**Job Sheet 203541**



**Part No:** D130-700-021

**Job Qty:** 1 pcs

**Part Name:** EC130 Bearpaw Wearplates



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/21/19

**Job Tracking No:**

**Due Date:** 1/10/20

**Created By:** Jennifer Renwick

**Type:** Stock

**Description:** SIOP

**Note:** DWG REV A IPP Rev:A 10.12.09 as per dsi revA DD verf:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard          | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-------------------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs Run Hrs | Workcenter / Supplier | Lead Time |          |
| 105   | Packaging 1 - Pick Kit | 1 pcs | 1/10/20    |          | 0.00 0.00         | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 3       | DAS       |          |
|       |                        |       |            |          |                   | Packaging 1 - 4       | 74        |          |
|       |                        |       |            |          |                   | Packaging 1 - 5       | 9-89      |          |
|       |                        |       |            |          |                   | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 30      |           |          |
|       |                        |       |            |          |                   | Packaging 1 - 31      |           |          |



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**Container No:** S236014



**Part:** D130-700-021

**Job No:** 203541

**Serial No/Batch:** S236014

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH93-4 Issue 18, FAA STC SR000281

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|                                 |       |         |           |                        |  |
|---------------------------------|-------|---------|-----------|------------------------|--|
| 110 QC 4                        | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 1 - 32       |  |
|                                 |       |         |           | Packaging 1 - 33       |  |
|                                 |       |         |           | Packaging 1 - 34       |  |
|                                 |       |         |           | Packaging 1 - 35       |  |
|                                 |       |         |           | Packaging 1 - 36       |  |
|                                 |       |         |           | QC 4 - 28              |  |
|                                 |       |         |           | QC 4 - 58              |  |
|                                 |       |         |           | QC 4 - 69              |  |
|                                 |       |         |           | QC 4 - 9               |  |
|                                 |       |         |           | QC 4 - 46              |  |
| 120 Packaging 3-1 - Stock - B4B | 1 pcs | 1/10/20 | 0.00 0.00 | QC 4 - 68              |  |
|                                 |       |         |           | QC 4 - 72              |  |
|                                 |       |         |           | QC 4 - 74              |  |
|                                 |       |         |           | QC 4 - 75              |  |
|                                 |       |         |           | QC 4 - 78              |  |
|                                 |       |         |           | Packaging 3 - 1 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |  |
| 125 DC - 1 - B4B                | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 6 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |  |
|                                 |       |         |           | Packaging 3 - 10 - B4B |  |
|                                 |       |         |           | Packaging 3 - 11 - B4B |  |
|                                 |       |         |           | Packaging 3 - 12 - B4B |  |
|                                 |       |         |           | Packaging 3 - 13 - B4B |  |
|                                 |       |         |           | Packaging 3 - 14 - B4B |  |
|                                 |       |         |           | Packaging 3 - 15 - B4B |  |
|                                 |       |         |           | Packaging 3 - 16 - B4B |  |
|                                 |       |         |           | Packaging 3 - 17 - B4B |  |
|                                 |       |         |           | Packaging 3 - 18 - B4B |  |
|                                 |       |         |           | Packaging 3 - 19 - B4B |  |
|                                 |       |         |           | Packaging 3 - 20 - B4B |  |
|                                 |       |         |           | Packaging 3 - 21 - B4B |  |
|                                 |       |         |           | Packaging 3 - 22 - B4B |  |
|                                 |       |         |           | Packaging 3 - 23 - B4B |  |
|                                 |       |         |           | Packaging 3 - 24 - B4B |  |
|                                 |       |         |           | Packaging 3 - 25 - B4B |  |
| 130 QC 21 - FG                  | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 26 - B4B |  |
|                                 |       |         |           | Packaging 3 - 27 - B4B |  |
| 125 DC - 1 - B4B                | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 28 - B4B |  |
|                                 |       |         |           | Packaging 3 - 29 - B4B |  |
| 130 QC 21 - FG                  | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 30 - B4B |  |
|                                 |       |         |           | Packaging 3 - 31 - B4B |  |
| 125 DC - 1 - B4B                | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 32 - B4B |  |
|                                 |       |         |           | Packaging 3 - 33 - B4B |  |
| 130 QC 21 - FG                  | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 34 - B4B |  |
|                                 |       |         |           | Packaging 3 - 35 - B4B |  |
| 125 DC - 1 - B4B                | 1 pcs | 1/10/20 | 0.00 0.00 | Packaging 3 - 36 - B4B |  |
|                                 |       |         |           | DC - 1 - B4B           |  |
| 130 QC 21 - FG                  | 1 pcs | 1/10/20 | 0.00 0.00 | DC - 2 - B4B           |  |
|                                 |       |         |           | QC 21 - FG - 21        |  |
| 125 DC - 1 - B4B                | 1 pcs | 1/10/20 | 0.00 0.00 | QC 21 - FG - 70        |  |
|                                 |       |         |           | QC 21 - SA - 53        |  |

DAS  
78  
9-89 DEC 02 2019

DAS  
78  
9-89 DEC 02 2019

DAS  
21  
9-89 DEC 02 2019

DAS  
21  
9-89 DEC 02 2019

Part Op 105 - (Pick Kit)  
 Descriptions: 110 - (QC4- 100% Inspect kits for completeness)  
 120 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPP D130-700-021 and

FG 128



DSI9434 Location:FG128

125 - (Document Control) Photocopy bluefile and type labels per PPP D130-700-021 and DSI9434 CHG 001

130 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item            | Component Name     | Quantity      | Operation                  | Container |
|------------------------|--------------------|---------------|----------------------------|-----------|
| AN4-12A                | Bolt               | 4 Ea (4 ea)   | 105-Packaging 1 - Pick Kit | 5149150   |
| AN4-15A                | Bolt               | 8 Ea (8 ea)   | 105-Packaging 1 - Pick Kit | 5228735   |
| D3862-041 <i>ST193</i> | Wearplate Weldment | 2 pcs (2 ea)  | 105-Packaging 1 - Pick Kit | 529209    |
| MS21042L4              | Nut                | 12 Ea (12 ea) | 105-Packaging 1 - Pick Kit | 5228677   |
| NAS1149D0463J          | Washer             | 12 Ea (12 ea) | 105-Packaging 1 - Pick Kit | 5225595   |

**Job Allocations**

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 105-Packaging 1 - Pick Kit | AN4-12A        | 4        | 127       | 0         |
|                            | AN4-15A        | 8        | 257       | 0         |
|                            | D3862-041      | 2        | 7         | 0         |
|                            | MS21042L4      | 12       | 4,993     | 0         |
|                            | NAS1149D0463J  | 12       | 6,526     | 0         |

**Part Specifications**

Specifications could not be found.

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## 32.5 PARTS LIST

| Qty<br>-011 | Qty<br>-021 | Part Number   | Description          |
|-------------|-------------|---------------|----------------------|
| X           |             | D130-700-011  | BEARPAW INSTALLATION |
|             | X           | D130-700-021  | WEARPLATE KIT        |
|             |             |               |                      |
| 4           |             | D2182B060     | Rubber Cushion       |
| 12          |             | D2274         | Radius Block         |
| 12          |             | D2529         | Washer               |
| 4           |             | D2519         | Clamp                |
| 2           |             | D3167-1       | Bearpaw              |
| 4           |             | D3171-1       | Angle                |
|             | 2           | D3862-041     | Wearplate            |
|             |             |               |                      |
| 4           | 4           | AN4-12A       | Bolt                 |
| 8           | 8           | AN4-15A       | Bolt                 |
| 12          | 12          | NAS1149D0463J | Washer               |
| 12          | 12          | MS21042L4     | Nut (or MS21042-4)   |

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32-00-00